



PARTS LIST

If you do your homework, parts should be around \$40 less cost of case. Cases can be \$0 (DIY), \$10 (Radio Shack), \$30+ (fancy metal case)

Search for best prices on Ebay or Amazon

- 1 MYPIN® Universal Digital TD4-SNR PID Temperature Controller with Relay
- 1 uxcell Heat Sink + Solid State Relay SSR-25 DA 25A 3.2-32V DC / 24-380V AC
- 2 Lighted Rocker Switches 120v / 10A
- 1 Outlet to mate to your Heater Blanket
- 1 Power Outlet to mate to Power Cord
 - Alternatively, just use a power cord with pigtails with a strain relief
- 1 Power cord if building with a outlet on the Temp Controller box
- 1 K-Type Thermocouple Probe
- 1 Thermocouple female receptacle
- 1 Fuse & Fuse Holder 10A
- 2 ft. 18 Gauge HOT wire (Red or Black...whatever is available)
- 2 ft. 18 Gauge NEUTRAL wire (White)
- 4 ft. 16 Gauge HOT wire (Red or Black...whatever is available)
- 2 ft. 16 Gauge NEUTRAL wire (White)
- 1 ft. 16 Gauge Ground (Green)
- 1 Case. Build one or purchase. I used a Radio Shack Large Project Box (8" x 6" x 3")
 - You could build one or select any box you fancy.
 - Just keep in mind size of SSR with Heat Sink

Miscellaneous

- Screws to mount PID and SSR as needed,
- Zip-ties or Hot Glue to tidy up wires
- Wire connectors if desired for various connections (or just solder wire on terminals)

18 Ga - RED is HOT. WHITE is Neutral
16 Ga - RED is HOT. WHITE is Neutral

2' 18ga RED & WHITE,
4' 16ga RED, 2' 16ga WHITE,
1' 16Ga GREEN

0	Cut out holes	
1	Mount SSR on Aluminum bottom	4 - #6 Machine Screws, Nuts, Washers 2 - M4 Machine Screws 4" Aluminum
2	Solder Pos/Neg wires to Thermocouple Socket (Female)	1 - 8" 18Ga RED wire 1 - 8" 18Ga WHITE wire
3	Install Thermocouple Plug, switches, & power plugs	2 - #6 Machine Screws, Nuts, Washers
4	Install Ground Wire (solder both ends)	1 - 10" 16 Ga Ground Wire
5	Install Neutral Wire as follows: Main Plug (solder 2 wires) to Temp Controller (screw-on) & Main Switch (2 wires 1/4" conn) extra wire to Blanket Switch (2 wires 1/4" conn) extra wire to Blanket Plug (3/16" conn)	1 - 6" WHITE wire (Main Plug to Temp Cntl) 1 - 8" WHITE wire (Main Plug to Main Switch) 1 - 4" WHITE wire (Main Switch to Blanket Switch) 1 - 4" WHITE Wire (Blanket Switch to Blanket Plug)
6	Install Hot from main plug (solder) to Main Switch (1/4" Conn)	1 - 8" 16 Ga RED wire
7	Install Hot from Main Swtich (2 wires - 1/4" conn) to Temp Controller (screw-on) & Blanket Switch (1/4" conn)	1 - 8" 16Ga RED wire (Main Switch to Temp Controller) 1 - 4" 16Ga RED wire (Main Switch to Blanket Switch)
8	Install Hot from Blanket Switch (1/4" conn) to SSR (screw-on)	1 - 12" RED wire
9	Install Hot from SSR (screw-on) to Blanket Plug (3/16" conn)	1 - 12" RED wire
10	Install Pos/Neg wires from SSR to Temp Controller - WATCH POLARITY!!	1 - 12" 18Ga RED wire 1 - 12" 18Ga WHITE wire
11	Install Pos/Neg Thermocouple Conn wires to Temp Controller - WATCH POLARITY	Wires already prepped from step 2 above
12	OPTIONAL - only if not already connected Solder Thermocouple Connector (male) to Thermocouple - WATCH POLARITY and	
13	Verify Operation THEN Clean-up wiring with zip ties and/or Hot Glue (opt)	



